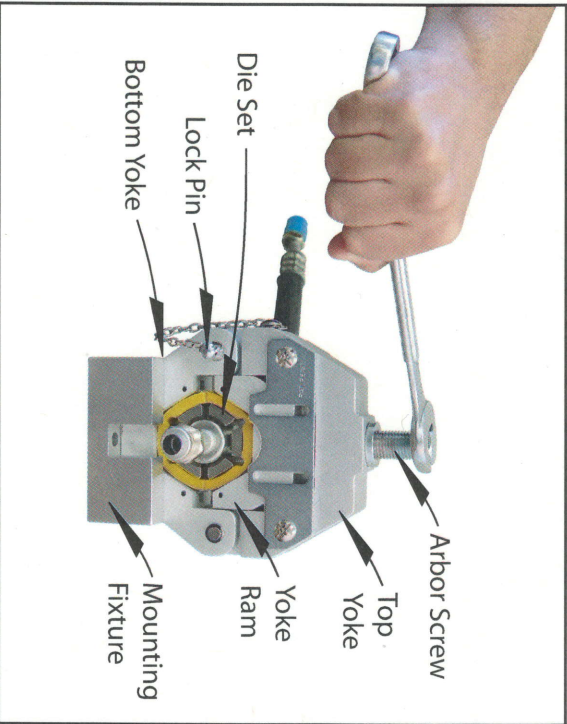
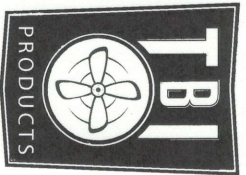


A/C HOSE CRIMP TOOL

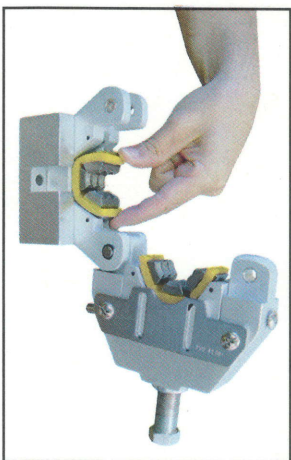


OPERATING INSTRUCTIONS

Warning: DO NOT tighten the crimper without having a hose and fitting in place to crimp. This could damage the tool. Also, be careful not to place hands near any pinch points while using the tool!

- 1 Remove pin and open top yoke.
**Note: It may be necessary to turn the arbor screw counter clock-wise until top yoke can be opened.*

- 2 Select correct die set:
Standard Hose
 #6 (5/16") - Purple #10 (1/2") - Yellow
 #8 (13/32") - Red #12 (5/8") - Green
**Note: Be sure to use correct size die set! Failure to do so could cause leakage or failure of the crimp!*



- 3 Insert dies into yoke.
- 4 Place the fitting and hose in crimper and close top yoke.
- 5 Insert pin securely.
**Note: Make sure pin snaps securely into place before crimping process is started.*
- 6 Position the hose fitting into the center of the dies.
- 7 Turn the arbor screw clockwise until the bottom of the yoke ram meets the finish line (app. 1/8" from the bottom yoke).
- 8 Check crimp for correct compression; continue to tighten screw if additional compression is needed.
**Note: NEVER use impact or power drivers.*
- 9 Once crimp is complete, turn arbor screw counter clock-wise until it stops.
- 10 Remove holding pin and open yoke.
- 11 Remove hose assembly.